

Date: Tuesday, 4/4/2006 1:27:29 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: QUICK RELEASE FASTENER		
Job Number	: 26497		Part Number	: D2372		
Estimate Number	: 10131		Drawing Number	: D2372 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 4/4/2006	S.O. No. : N/A	Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 4/11/2006		
Previous Run	: N/A		Qty:	20	Um:	Each
Written By	: <i>SP</i>		Comment			
Checked & Approved By	: <i>KA</i>		Date	06.04.06		
Comment	: Est: C 06.06.06		Reformat; Updated Step 2 KJ/RF			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 954*4/4/06* (20)

Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01 Alloy Cam Type, Seat Quick Release Black

2.0	25512901	Norco Quick Cam Seat Q/R
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Comment: Qty.: 1.0000 (s)/Unit Total : 20.0000 (s)

QUICK RELEASE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive and Inspect for transit damage

4/4/10 (20)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D2372

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST462*4/4/11* (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 04/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 4/4/2006 1:27:30 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: QUICK RELEASE FASTENER

Job Number: 26497

Part Number: D2372

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

100 06/04/11

Job Completion



11 26.04.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

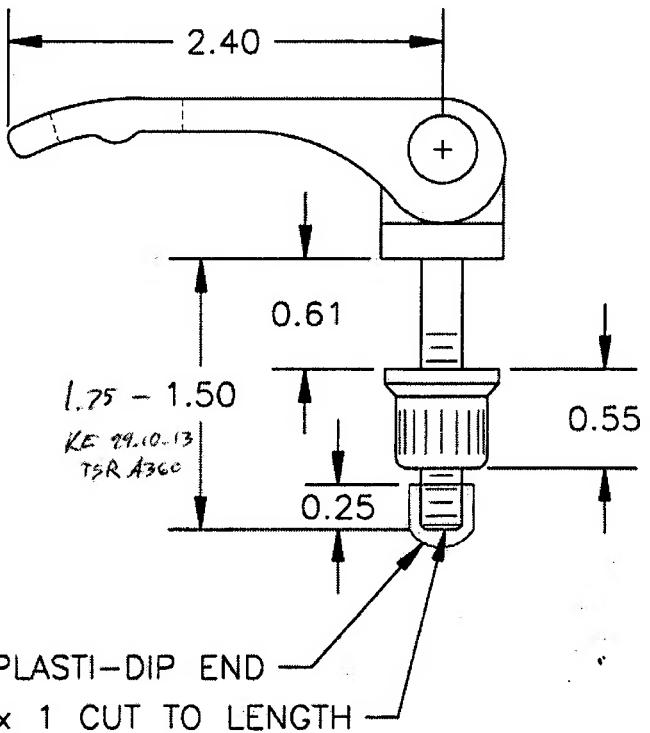
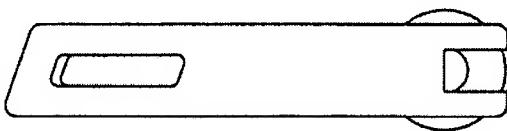
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART31 COPY IS
READY

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bru</i>	APPROVED <i>S</i>	DRAWING NO. D2372
DATE 95:02:24	TITLE	REV. A SHEET 1 OF 1 SCALE

RELEASED
(96 06 10 AM)OPTIONAL { PLASTI-DIP END
M6 x 1 CUT TO LENGTH

ALLOY CAM TYPE
SEAT QUICK RELEASE BLACK
NORCO PART NUMBER: 25-5129-01

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26497

KUNSTADT
KUNSTADT SPORTS

462 HAZELDEAN ROAD

KANATA, ONT. K2L 1V3

TEL # (613) 831-2059

GST: 135809325

SPECIAL ORDER

STATION #: 01 DATE: Apr-07-2006 2:25 pm

CUSTOMER #: 6329577

CUSTOMER NAME: DART AEROSPACE, LINDA LACEL
LE

SERVED BY: NICK INV# KAS00015

CODE DESCRIPTION

21149 BIKE PART			
20.0	3.50		70.00
NORCO QUICK CAM SEAT Q/R BLACK			
255129-01			
SHIP FEDEX 15179324-0			

VISA	80.50	SUBTOTAL	70.00
		GST	4.90
		PST	5.60
		TOTAL	80.50

6/6/10

SPECIAL ORDER # KAS00008

S ORDER COMPLETE

CHECK OUT OUR EXCITING LINE OF 2006 SKIS

* IN-STORE CREDIT/EXCHANGE *

* WITHIN 20 DAYS WITH RECEIPT *

* FINAL SALE ON DISCOUNTED ITEMS *

John
John